

Part 1: General

Submittal

Submit color sample(s) of each color specified from manufacturer(s) series. Submit product literature, certification, test reports, full size sample(s) of each color specified or selected.

Quality Assurance

Bravissi™ Sculpted Masonry Veneer shall conform to all provisions of ASTM C-90.

Field Constructed Mock-ups: Construct a separate sample panel not less than 4' X 4' of units of each color and size to be used in the project. The cleaning agent and method should also be determined at the time the sample panel is constructed. Walls built without approved field mock-ups constitute acceptance.

Delivery, Storage and Handling

Bravissi™ Sculpted Masonry Veneer shall be delivered to the job site on wood pallets.

Each cube shall be covered with a clear plastic wrap and protective material between layers. Pallets shall be stored in single-stacks on level ground and covered with water-proof covering (e.g. tarpaulins) to protect the units from inclement weather. Units must be handled carefully to avoid breakage and damage to the finished surfaces.

Project/Site Conditions and Handling

Cover walls each day after installation to keep open walls protected and dry.

Part 2: Products

Product Name

Bravissi™ Sculpted Masonry Veneer

Manufacturer

Anchor Block Company
13450 Johnson Memorial Drive
Shakopee, MN
Ph: 952-351-9700
Fax: 952-351-9702
www.anchorblock.com

Water Repellency

All Bravissi™ Sculpted Masonry Veneer shall be manufactured with Integral water repellent admixtures.

Part 3: Execution

Laying Masonry Walls

Lay units using the best concrete masonry practices. Install only quality units, reject all defective units. Align unit's level, plumb, and true with uniform, carefully- tooled 3/8" wide joints on the finished side of the wall (No raked mortar joints). Draw blocks from two or more pallets at a time during installation. Use a water repellent mortar additive, following manufacturer's instructions, for all exterior walls. Type S or Type N mortar is recommended.

Installation

Lighting: Provide adequate lighting for masonry installation by placing all lighting a reasonable distance from the wall for even illumination. Do not use trough lighting.

Cutting: Make all unit cuts, including those for bonding, holes, boxes, etc., with masonry saws, using either an abrasive or diamond blade. Cut neatly and locate for best appearance.

Joints: All mortar joints shall be tooled concave joints.

Inspection

The facing shall be free from chips, cracks, or any other imperfection that would detract from the overall appearance of the finished wall when viewed from a distance of twenty (20) feet at right angles to the wall with diffused lighting.

Flashing of Masonry Work

Install flashing at locations shown in the plans and in strict accordance with the details and the best masonry flashing practices.

Weep Holes and Vents

Install weep holes and vents at proper intervals (32" O.C. and 2" long, above bed joints, typical) at courses above grade above flashing, and at any water stops over windows, doors, and beams.

Cleaning

Keep walls clean daily during installation using brushes, rags or burlap. Do not allow excess mortar lumps or smears to harden on the finished surfaces. Remove green mortar with burlap or dry cloth. Harsh cleaning methods after walls have been erected might mar the surface appearance of the units.

Final Cleandown

No ACID or ACID based solutions shall be used in the cleaning of Bravissi™ Sculpted Masonry Veneer. Clean walls in accordance with Minnesota Concrete Masonry Association's recommended practices for cleaning architectural concrete masonry. High pressure washing is not recommended.

Maintenance

Bravissi™ Sculpted Masonry Veneer, properly installed and cleaned, need virtually no maintenance other than routine cleaning with standard commercial grade cleaning agents. Graffiti, paint or dye stains may need special cleaning methods and products. Contact manufacturer for specific cleaning recommendations. Field application of a water repellent sealer is recommended on exterior walls.

Updates to specification may apply. Check with your sales representative.



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